# RUST-X USA

Anti-Corrosion
Packaging Presentation



### About Us

- Global Anti Corrosion Products Manufacturer
- Headquartered in CALIFORNIA USA
- Manufacturing in all continents and 20 + countries
- 15 Days Delivery of Chemicals & Packaging Any where in the world
- Team of Experienced Corrosion Engineers Mobilizable anywhere around the world
- Products available in All continents and 45 countries



#### **RUST-X USA**

### Global Plants







### PRECAUTIONS FOR CORROSION PROTECTION

- Avoid water based washing because is it less costly
- Avoid water based operations to run without RPA 4500 as water in cutting fluids and washing fluid can cause rust from whereever it evaporates last
- Avoid touching with hands
- Avoid storing in open for long time
- Avoid sending in bins without sealed packaging
- Avoid contact with wood or corrugations
- Avoid water carry over into rust preventive oils use dewatering solvent based washing and cleaning
- Always have sealed VCI bags
- Add desiccants and emitters to the right dosage
- DO NOT USE FAKE VCI



### Metal Working Fluid Sharp 9000

- Sharp 9000 is semi synthetic water based coolant
- Provides excellent corrosion protection @ 5%
   Concentration
- Upto 2 years of Tank life because of safe biocides
- Longer Tool Life due to friction modifiers
- Corrosion Protection in Parts after Machining





# Rust Preventive Additive for MWF - RPA 4500

- Prevents corrosion on parts due to Cutting Fluids
- To be added @ 2-3 % in Coolants
- Provides corrosion prevention from salts and stagnating water on the metal parts





# In Process RUST Prevention IP 136 C

- IP 136 C is an excellent in process rust preventing agent
- Dewaters
- Degreases
- Forms a thin film of corrosion preventive on the parts
- Prevents corrosion on shop floor for upto 4 weeks
- Dip parts in IP 136 C right after machinging and place in bins





# Cleaning Agent CL-005

- CL-005 Solvent Based Cleaning agent
- Dewaters
- Degreases
- Provides short term corrosion protection before oiling
- Better than water bases washing agents as aqueous washing agents may leave water inside the parts even after heating or drying and can cause rust later.
- Aqueous or water based Cleaners can also contaminate rust prevention oils
- Aqueous cleaners may dry slowly in monsoons and winters and can cause rust marks





# Export Grade Rust Preventives (export grade)

- Apply 135 C Ex Rust Preventive oil on all Parts
- This will form a 3 micron corrosion preventing film for protection upto 2 years in sealed VCI Packaging
- The parts should be fully submerged in the Rust Preventive
   Oil to form an even layer on the part
- Other grades available: 135 A Ex = 1 micron, 135 E- Ex 5 micron, 145 A Ex 10 micron thick lubricating, VCI Jelly Thick for outdoor or extreme weather protection









# VCI Packaging

• 2 Dimensional VCI Bags must be used to pack individual parts as well as 3 Dimensional pallet liners.

 The VCI Action neutralises the moisture within the packaging and prevents corrosion from the moisture as it settles on the parts

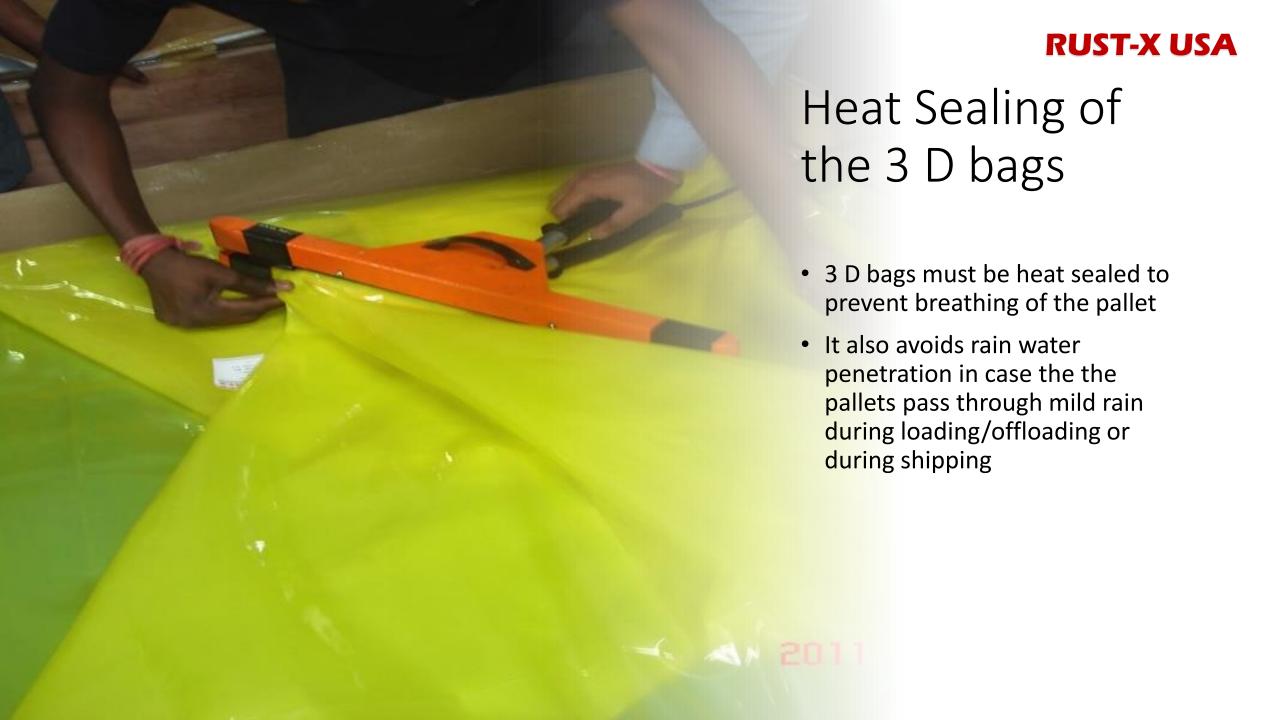






### Desiccants & Emitters

- Place 300-500 grams VCI emitters (VCI 4200) evenly spread in a 1-1.2 Cbm Pallet
- Place upto 1 Kg of Desiccants (VCI 19000) evenly spread within the pallet.
- Avoid direct contact of these Emitters & Desiccants with the parts.





### Use Zorb-It Container Poles

Avoid Container Rain and USE ZORB-IT poles to absorb moisture in container





### Do Not Use FAKE VCI For Cost Reasons





### Fake Vci Checked With Wet Razor Blade Test with water



Fake VCI failed in 24 hours



**RUST-X REAL VCI no rust in 24 hours** 

#### **RUST-X USA**

Many Fake Vci Samples Tested At An American Customer In India



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